

**IN THE SPECIFICATION:**

Amend the specification at page 14, lines 16-20 as follows. A marked-up copy of the changes to selected paragraph(s) is provided.

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C

With attention riveted to the sprue portion, the formation of the sprue in the central portion of the edge face of the cylinder is advantageous in that the flange portion "F" of the edge union hole 24 is simply formable only by processing the sprue portion after the easing casting.

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